

PROCESS FILTRATION FROM PURE TO STERILE LifeTec PP100 CN



MAIN FEATURES & BENEFITS

- Absolute removal of Cryptosporidium and Giardia
- Tapered pore structure for longer service life
- Highly durable Polypropylene construction
- Excellent flow rate
- Approved for food contact use acc. to CFR Title 21 & EC/1935/2004

PRODUCT DESCRIPTION

The Donaldson LifeTec PP100 CN was specifically developed for maximum safety, performance and economics in protecting bottled water and soft drinks from Cryptosporidium and Giardia contamination.

The Donaldson LifeTec PP100 CN filter has been tested and approved per NSF Standard 53 as an absolute barrier to Cryptosporidium and Giardia in potable and drinking water applications. It also complies with the CDC/EPA recommendation for using absolute-rated 1 μ m filters to control Cryptosporidium in drinking water.

The 1 µm absolute-rated, Donaldson LifeTec PP100 CN pleated filter element provides unmatched filtration performance. It contains a self-bonded microfiber filter medium composed of multiple layers of successively finer fibres and smaller pores. This highly porous, tapered pore structure provides superior flow rates and high throughputs, while maintaining an extraordinary dirt holding capacity. The filter's rugged, all Polypropylene construction withstands everyday hydraulic challenges in bottling applications.

INDUSTRIES



- Mineral Water
 Soft Drinks
 Dairies
 Breweries
 Wineries
 - Environmental

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APPLICATIONS

The Donaldson LifeTec PP100 CN was specifically designed for the following applications:

Cryptosporidium control in:

- Bottled Water
- Mineral Water
- Spring Water
- Table Water
- Process Water
- Ingredient Water
- Potable Water

Filtration of Food and Beverages products:

- Soft Drinks
- Beer
- Wine
- Spirits
- Syrups

QUALITY TEST

All products have been inspected and released by Quality Assurance as having met the following requirements:

• All final filter elements are integrity tested to verify compliance with established quality and design specifications and to assure consistent and reliable performance.

• The traceability of each filter element according to EC/1935/2004 is provided by Lot number and Serial number.

• All LifeTec PP100 CN filter elements are completely staged, assembled, tested and packaged in Class 7 clean room facility, whose Quality Management System is approved by an accredited registering body to the appropriate ISO 9001 Quality Systems Standard.

MATERIAL COMPLIANCE USA

All components of the LifeTec PP100 CN filter element are FDA listed for food contact use in the Code of Federal Regulations (CFR), Title 21:

| Filter Materials | | CFR Title 21 |
|--------------------|-----------------|--------------|
| | | |
| Filter Material | Polypropylene | § 177.1520 |
| Upstream Support | Polypropylene | § 177.1520 |
| Downstream Support | Polypropylene | § 177.1520 |
| Outer Guard | Polypropylene | § 177.1520 |
| Core | Polypropylene | § 177.1520 |
| End Caps | Polypropylene | § 177.1520 |
| O-Rings | EPDM | § 177.2600 |
| | Silicone | § 177.2600 |
| Sealing Method | Thermal Bonding | |

MATERIAL COMPLIANCE EU

The Donaldson LifeTec PP100 CN filter element meets the guideline for Food Contact Use as given in European Regulation (EC) Number 1935/2004. All polymeric components (Polypropylene) meet the requirements of EU Directive EC/10/2011 relating to plastic materials and articles intended to come into contact with foodstuffs. Migration tests have been carried out in simulants after flushing or in flow conditions. All materials used do not contain any Substances of very high concern (SVHC) as defined in EC/1907/2006 (REACH Guideline) and EC/65/2011 (RoHS Guideline) and are free of any Latex-based components. Furthermore the materials do not contain any Animal derived ingredient (ADI-free) and thus bear no risk of transmitting TSE and BSE.

BACTERIAL RETENTION

The Filter type LifeTec PP100 CN (1 μ m absolute) has been tested and approved per NSF Standard 53 as an absolute barrier to Cryptosporidium and Giardia in potable and drinking water applications. It also complies with the CDC/EPA recommendation for using absolute-rated filters to control Cryptosporidium in drinking water.

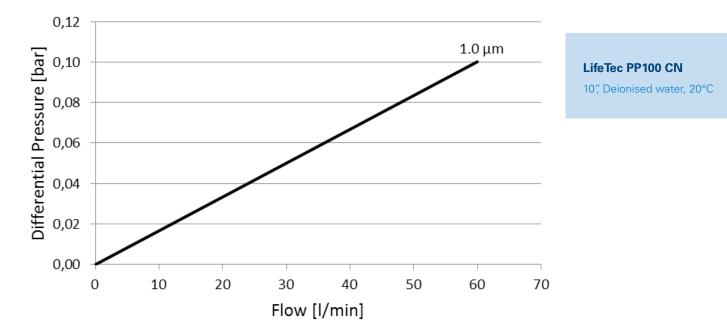
| Retention Rate | Microorganism | Efficiency | |
|----------------|-----------------|------------|--|
| 1.0 µm | Cryptosporidium | > 99.95 % | |

PRODUCT SPECIFICATIONS

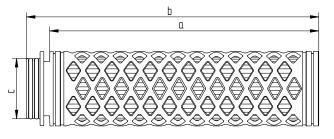
| Product Specifications | | | | | | | |
|-------------------------------|--|---|-----------------------|-----|--|--|--|
| Absolute Retention Rate* | 1 µm absolute: > 99.9 | 1 μ m absolute: > 99.98 % for particles of 1 μ m (ß – value > 5000) | | | | | |
| Filtration Surface | 0.6 m ² per 250 mm el | 0.6 m² per 250 mm element (10") | | | | | |
| Maximum Differential Pressure | Operating t | emperature | Differential pressure | | | | |
| | °C | °F | bar | psi | | | |
| | 38 | 100 | 5.5 | 80 | | | |
| | 66 | 150 | 4.1 | 60 | | | |
| | 82 | 180 | 2.1 | 30 | | | |
| Cumulative Steaming Time** | 121°C (250° F), Saturated Steam: > 100 cycles (30 minutes) | | | | | | |

* The removal ratings given in this chart represent actual dynamic measurements obtained from a controlled laboratory tests using FTD in deionised water at a flow rate of 1 I/m (0,2 gpm) per 95 cm² of the filter matrix. The particle retention efficiencies were determined with a state-of-the-art liquid particle counter that can accurately measure particles down to 0.5 µm.

** Figures are based on lab tests to evaluate steaming resistance. Filter elements need to be checked in actual use. Contact Donaldson for recommended Autoclaving/Steaming procedures.

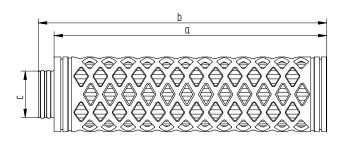


FLOW CHARACTERISTICS



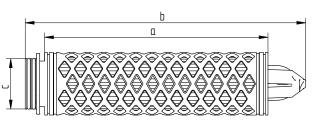
| Dimensions (CODE 2 connection) | | | | | | | |
|--------------------------------|-----|------|--------|------|----|------|--|
| Size | а | | ze a b | | C | | |
| | mm | inch | mm | inch | mm | inch | |
| 10″ | 253 | 10.0 | 274 | 10.8 | 56 | 2.2 | |
| 20″ | 495 | 19.5 | 516 | 20.3 | 56 | 2.2 | |
| 30″ | 737 | 29.0 | 758 | 29.8 | 56 | 2.2 | |
| 40″ | 979 | 38.5 | 1000 | 39.4 | 56 | 2.2 | |

CODE 2: 2 x 226 o-rings, bayonet 2 locking tabs, flat end cap, integrated reinforcement ring



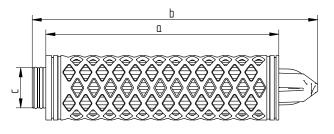
| Dimensions (CODE 3 connection) | | | | | | | | |
|--------------------------------|--------|------|-----|------|----|------|--|--|
| Size | ze a b | | С | | | | | |
| | mm | inch | mm | inch | mm | inch | | |
| 10″ | 256 | 10.1 | 271 | 10.7 | 44 | 1.7 | | |
| 20″ | 498 | 19.6 | 513 | 20.2 | 44 | 1.7 | | |
| 30″ | 740 | 29.1 | 755 | 29.7 | 44 | 1.7 | | |
| 40″ | 982 | 38.7 | 997 | 39.3 | 44 | 1.7 | | |

CODE 3: 2 \times 222 o-rings, plug connection, flat end cap, integrated reinforcement ring



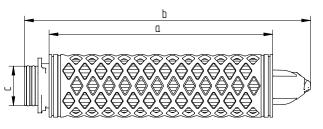
| Dimensions (CODE 7 connection) | | | | | | | |
|--------------------------------|-----|------|------|------|----|------|--|
| Size | á | a | ł | C | | c | |
| | mm | inch | mm | inch | mm | inch | |
| 10″ | 251 | 9.9 | 315 | 12.4 | 56 | 2.2 | |
| 20″ | 493 | 19.4 | 557 | 21.9 | 56 | 2.2 | |
| 30″ | 735 | 28.9 | 799 | 31.5 | 56 | 2.2 | |
| 40" | 977 | 38.5 | 1041 | 41.0 | 56 | 2.2 | |

CODE 7: 2×226 o-rings, bayonet 2 locking tabs, locating fin, integrated reinforcement ring



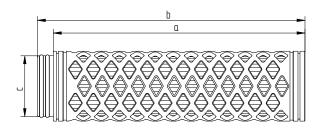
| Dimensions (CODE 8 connection) | | | | | | | |
|--------------------------------|--------|------|------|------|----|------|--|
| Size | ze a b | | C | | | | |
| | mm | inch | mm | inch | mm | inch | |
| 10″ | 254 | 10.0 | 311 | 12.2 | 44 | 1.7 | |
| 20″ | 496 | 19.5 | 553 | 21.8 | 44 | 1.7 | |
| 30″ | 738 | 29.1 | 795 | 31.3 | 44 | 1.7 | |
| 40″ | 980 | 38.6 | 1037 | 40.8 | 44 | 1.7 | |

CODE 8: 2 \times 222 o-rings, plug connection, locating fin, integrated reinforcement ring



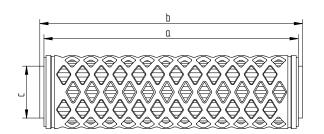
| Dimensions (CODE 9 connection) | | | | | | | |
|--------------------------------|-----|------|------|------|----|------|--|
| Size | á | a | k |) | | c | |
| | mm | inch | mm | inch | mm | inch | |
| 10″ | 250 | 9.8 | 320 | 12.6 | 44 | 1.7 | |
| 20″ | 492 | 19.4 | 562 | 22.1 | 44 | 1.7 | |
| 30″ | 734 | 28.9 | 804 | 31.7 | 44 | 1.7 | |
| 40″ | 976 | 38.4 | 1046 | 41.2 | 44 | 1.7 | |

CODE 9: 2 x 222 o-rings, bayonet 3 locking tabs, locating fin, integrated reinforcement ring



| Dimensions (UF connection) | | | | | | | | |
|----------------------------|---------|------|-----|------|----|------|--|--|
| Size | ize a b | | C | | | | | |
| | mm | inch | mm | inch | mm | inch | | |
| 10″ | 252 | 9.9 | 268 | 10.6 | 61 | 2.4 | | |
| 20″ | 494 | 19.4 | 510 | 20.1 | 61 | 2.4 | | |
| 30″ | 736 | 29.0 | 752 | 29.6 | 61 | 2.4 | | |

CODE UF: 2 \times 226 o-rings, plug connection, flat end cap, integrated reinforcement ring



| Dimensions (DOE connection) | | | | | | | | |
|-----------------------------|------|------|------|------|----|------|--|--|
| Size | a b | | С | | | | | |
| | mm | inch | mm | inch | mm | inch | | |
| 10″ | 244 | 9.6 | 250 | 9.8 | 50 | 2.0 | | |
| 20″ | 500 | 19.7 | 506 | 19.9 | 50 | 2.0 | | |
| 30″ | 754 | 29.7 | 760 | 29.9 | 50 | 2.0 | | |
| 40" | 1008 | 39.7 | 1014 | 39.9 | 50 | 2.0 | | |

DOE: Double open end with EPDM gaskets

Other end cap configurations on request.

- Integrity test of this element to be done by DOP Test
- For information on test equipment or test services, please contact your Donaldson Sales Engineer and visit our website at **www.donaldson.com**!